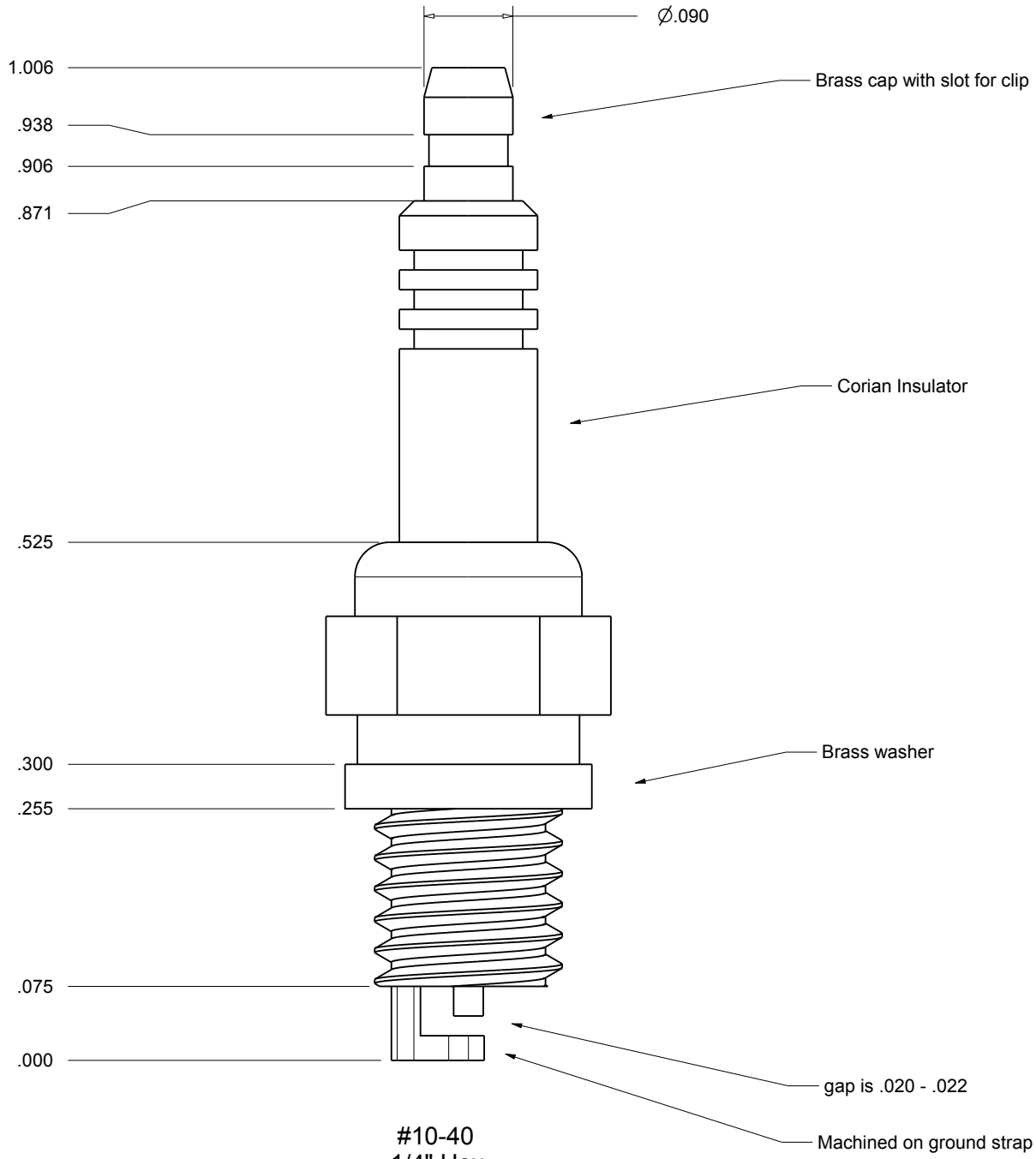
∅.090
1.006
Brass cap with slot for clip
.938
.906
.871
Corian Insulator
.525
.300
Brass washer
.255
.075
.000
gap is .020 - .022
Machined on ground strap
#10-40
1/4" Hex
(.250)
Tap Drill #19